Electric Built-In Oven

INSTALLATION AND USER INSTRUCTIONS

Model: XOU 594

You must read these instructions prior to using the appliance and retain them for future reference.
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Please keep this handbook for future reference, or for anyone else
who may use the appliance.
Introduction

Thank you for choosing a Belling appliance
We hope that the following information will help you to familiarise yourself with the features of the appliance, and to use it successfully and safely.
Our policy is one of constant development and improvement. Strict accuracy of illustrations and specifications is not guaranteed. Modification to design and materials may be necessary subsequent to publication.

Please read the instructions in this handbook before using or installing this appliance.

Your 1st Year Guarantee
To fulfil the conditions of your guarantee, this appliance must be correctly installed and operated, in accordance with these instructions, and only be used for normal domestic purposes.
Please note that the guarantee, and Service availability, only apply to the UK and Republic of Ireland.

Before using the appliance for the first time, remove any protective polythene film and wash the oven shelves and furniture in hot soapy water to remove their protective covering of oil. Even so, when you first switch on the oven or grill you may notice a smell and some smoke.
Your 70cm electric oven is designed to be installed underneath a worktop, either into a housing unit, or between base units.

Electrical connection
Please refer to installation instructions for electrical connection.
In your own interest, and that of safety, make sure that the installation is carried out by a competent person.
Disconnection of electric appliances should always be carried out by a competent person.
Warning: This appliance must be earthed.
In the event of a power cut:
Switch off the electricity supply to the appliance at the socket. When the power returns, see the Programmer / Clock section to ‘Set the time of day’.

Condensation
When hot and cold air meet, condensation forms. The outer door is air cooled and the inner door gets hot, so some condensation might form; this is normal and will disappear within 10 - 15 minutes.
Introduction

Cooling fan
The cooling fan helps to keep the exterior cool during normal use. When an element is operated, you should hear the cooling fan switch on automatically and be able to feel air evacuating from the appliance vents just below the fascia. The cooling fan will continue to operate for approximately 10 minutes after turning off the elements. This is normal. If there is no such indication that the fan is operating, the appliance will require servicing. DO NOT USE THE APPLIANCE UNTIL IT HAS BEEN SERVICED. Switch the appliance off at the mains and contact Customer Support.

Glass door panels
To meet the relevant standards of Domestic cooking appliances, all the glass panels on this appliance are toughened to meet the fragmentation requirements of BS 3193. This ensures that, in the unlikely event that a panel breaks, it does so into small fragments to minimise the risk of injury.

Please take care when handling, using or cleaning all glass panels as any damage to the surfaces or edges may result in the glass breaking without warning or apparent cause at a later date. Should any glass panel be damaged, we strongly recommend that it is replaced immediately.

To replace an oven light bulb
Caution: Switch off the electricity supply to the appliance, to avoid the risk of electric shock.

Wait until the oven is cool, then remove the oven shelves.

Main oven only - remove the loose oven back - unscrew the 4 securing screws (one at each corner).

Unscrew the lens cover (turn anticlockwise). Unscrew the bulb and replace.

Replace lens cover.

Main oven only - replace oven back.

Please note that the oven light bulb is not covered by the guarantee.

Environmental Protection
We are committed to protecting the environment and operate an Environmental Management System which complies with BS EN ISO 14001:1996.

Disposal of packaging
- All our packaging materials are recyclable and environmentally friendly.
- Please help us to protect our environment by disposing of all packaging in an environmentally friendly manner.
- Please contact your local authority for the nearest recycling centre.

Caution: Packaging materials can pose a risk of suffocation - keep away from children.
Be Safe - Not Sorry

When you are cooking, keep children away from the vicinity of the appliance.

- This product is designed as a domestic cooking appliance for the preparation and cooking of domestic food products, and should not be used for any other purpose.
- Remove all packaging from the appliance before using for the first time.
- Make sure you read and understand the instructions before using the appliance.
- Keep electrical leads short so they do not drape over the appliance or the edge of the worktop.
- Keep all flammable materials (such as curtains, furnishings & clothing) away from the appliance.
- Parts of the appliance may be hot during or immediately after use. Care should be taken to avoid touching heating elements inside the oven. Allow sufficient time for the appliance to cool after switching off.
- Switch off the electricity supply before cleaning the appliance.
- Do not drape tea towels over the flue vents or doors, as this creates a fire hazard.
- When opening the appliance doors, take care to avoid skin contact with any steam which may escape from the cooking.
- Using aluminium foil to cover the grill pan, or putting items wrapped in foil under the grill creates a fire hazard. The high reflectivity can also damage the element.
- Do not use the oven with the door inner glass panel removed.
- Use oven gloves when removing hot food / dishes from the oven or grill. The oven / grill and utensils will be very hot when in use.
- Do not use foil on oven shelves, or allow it to block the oven flue, as this creates a fire hazard, and prevents heat circulation.
- When cooking heavy items - eg; turkeys - do not pull the oven shelf out with the item still on the shelf.
- Never use the appliance for heating a room.
- All installation, servicing and maintenance work should be carried out by a competent person who will comply with current Regulations, Standards and Requirements.
- Switch off the electricity supply before changing the oven light bulb, to avoid the risk of electric shock.

**Warning:** This appliance must be earthed.

When you have finished cooking check that all controls are in the off position.
Using the Grill

**Caution:** Accessible parts may be hot when the grill is used, young children should be kept away.

**To switch on the grill**
Open the top oven / grill door.
Turn the grill control fully clockwise to select either the ☼ full grill setting or the ☼ economy grill setting.

**Important:** the door must be kept open when the grill is used - do not use the grill with grill door closed. If the grill door is closed whilst the grill is in use, it will cause the grill door to become hot.

**To switch off,** return the control knob to the " ☼ " off position.

**Note:** The grill cannot be controlled by the programmer.

**Preheating**
For best results, preheat the grill for 3 - 5 minutes.

**Top oven / grill light**
The top oven / grill light will come on when the grill is switched on.

**Detachable grill pan handle**

![Diagram](image)

Place the handle over the edge of the grill pan, at the narrow side edges. Slide the handle to the centre, and locate between the handle position indicators.

The handle should be removed from the pan during grilling, to prevent overheating.

The handle is designed for removing / inserting the grill pan under the grill when grilling. If cleaning the grill pan when it is hot, use oven gloves to move it. **Do not** use the handle to pour hot fats from the grill pan.

Food for grilling should be positioned centrally on the grid.
Using the Grill

Using the grill
The temperature of each grill setting is fixed. Grilling can be adjusted by selecting a higher or lower shelf position, or by adjusting the grid position, as detailed below:

- The grill grid inside the grill pan can be inverted to give a high or low position, or it may be removed altogether for items such as fish, which can be grilled on the grill pan base.
- Alternatively, foods can be grilled in a suitably heatproof dish.
- For toasting, use the highest grid position.
- The lower trivet position is useful for grilling all types of meat or fish.
- With trivet removed the food can be placed directly on the base of the grill pan - eg; when cooking whole fish, or browning dishes such as cauliflower cheese.

Push the grill pan to the back of the shelf, to position it under the centre of the grill.

Never allow fat to build up in the grill pan, as this creates a fire hazard.

For best results, preheat the grill for 3 - 5 minutes before use.

When you have finished grilling, check that the control knob is returned to the “off” position.

Aluminium foil
Using aluminium foil to cover the grill pan, or putting items wrapped in foil under the grill creates a fire hazard, and the high reflectivity can damage the grill element.
Using the Top Oven

Caution: Accessible parts may be hot when the oven is used, young children should be kept away.

The top oven is a conventional electric oven.

To switch on the top oven
Turn the top oven control knob clockwise to the desired temperature.

Note: The red thermostat indicator will come on until the selected temperature is reached and then go off. It will turn on and off periodically as the thermostat operates to maintain the selected temperature.

To switch off, return the control to the “[]” off position.

Top oven light
The top oven light will come on when the top oven is switched on.

Preheating
We recommend preheating the oven for frozen or chilled food and also for soufflés, batter mixtures and yeast mixtures.

Preheat the oven until the indicator light switches off for the first time, this will take up to 20 minutes depending of the temperature selected.

Notes:

Caution: The top element gets extremely hot when in use, so take extra care to avoid touching it.

Important: Never put items directly on the base of the oven or cover the oven base with foil, as this may cause the element to overheat. Always position items on the shelf.

As part of the cooking process, hot air is expelled through a vent at the top of the oven. When opening the oven door, care should be taken to avoid any possible contact with potentially hot air, since this may cause discomfort to people with sensitive skin. We recommend that you hold the underneath of the oven door handle.
Using the Top Oven

Top oven baking guide

Cooking times
The cooking times given in the following guide are based on a preheated oven, if you don’t preheat the oven the cooking times may need to be extended.

Cooking temperatures
Because the top oven is more compact it may be necessary to reduce the cooking temperatures specified in recipes by up to 20°C. Use the following guide as a reference for determining temperatures to use.

<table>
<thead>
<tr>
<th>Item</th>
<th>Temperature at °C</th>
<th>Shelf Position</th>
<th>Approximate Cooking Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small cakes</td>
<td>180</td>
<td>middle</td>
<td>15 - 20 mins</td>
</tr>
<tr>
<td>Victoria sandwich (2 x 180mm / 7”)</td>
<td>160</td>
<td>middle</td>
<td>20 - 25 mins</td>
</tr>
<tr>
<td>Swiss roll</td>
<td>200</td>
<td>middle</td>
<td>8 - 12 mins</td>
</tr>
<tr>
<td>Semi rich fruit cake (180mm / 7” deep tin)</td>
<td>140</td>
<td>middle</td>
<td>2½ - 3 hours</td>
</tr>
<tr>
<td>Scones</td>
<td>215</td>
<td>high</td>
<td>10 - 15 mins</td>
</tr>
<tr>
<td>Meringues</td>
<td>90 - 100</td>
<td>low</td>
<td>2 - 3 hours</td>
</tr>
<tr>
<td>Shortcrust pastry</td>
<td>200 - 210</td>
<td>middle</td>
<td>Depends on size &amp; type of cooking dish &amp; also the filling</td>
</tr>
<tr>
<td>Puff / flaky pastry</td>
<td>200 - 210</td>
<td>middle</td>
<td></td>
</tr>
<tr>
<td>Choux pastry</td>
<td>200 - 210</td>
<td>middle</td>
<td></td>
</tr>
<tr>
<td>Biscuits</td>
<td>160 - 200</td>
<td>high</td>
<td>10 - 20 mins</td>
</tr>
<tr>
<td>Sponge pudding</td>
<td>150</td>
<td>middle</td>
<td>30 - 45 mins</td>
</tr>
<tr>
<td>Milk pudding</td>
<td>140</td>
<td>low</td>
<td>2 - 2½ hours</td>
</tr>
</tbody>
</table>
Using the Main Oven

**Caution:** Accessible parts may be hot when the oven is used, young children should be kept away.

**To switch on the oven**
Turn the main oven control knob clockwise to the desired temperature.

*Note:* The red thermostat indicator will come on until the selected temperature is reached and then go off. It will turn on and off periodically as the thermostat operates to maintain the selected temperature.

**To switch off,** return the control to the "0" off position.

**Preheating**
The oven must be preheated when cooking frozen and chilled food, and we recommend preheating for yeast mixtures, batters, soufflés and whisked sponges, otherwise preheating is not necessary, as a fan oven warms up quickly.

Preheat the oven until the indicator neon switches off for the first time; this will take between 5 - 15 minutes, depending on the temperature selected.

**To help the air to circulate freely**
- Position the shelves evenly within the oven and maintain a clearance from the oven roof and base.
- If more than one cooking dish or baking tray is to be used on a shelf leave a gap of at least 25mm between the items themselves and the oven interior.
- Allow enough space between shelves for food that will rise during cooking.
- Do not place items on the oven base as this will prevent air from circulating freely.

**Notes:**
As part of the cooking process, hot air is expelled through a vent at the top of the oven. When opening the oven door, care should be taken to avoid any possible contact with potentially hot air, since this may cause discomfort to people with sensitive skin. We recommend that you hold the underneath of the oven door handle.
Using the Main Oven

Cooking with a fan oven
If you are used to cooking with a conventional oven, you will find a number of differences to cooking with a fan oven, which will require a different approach:

There are no zones of heat in a fan oven, the convection fan at the back of the oven ensures an even temperature throughout the oven; this makes it ideal for batch baking - eg; when planning a party or stocking the freezer, as all items will be cooked within the same length of time.

Cooking times will generally be shorter - by between 5 - 10 minutes per hour - than those times given in recipe books for conventional cooking.

We recommend preheating the oven for frozen chilled food, and also for soufflés, batter mixtures and yeast mixtures. Preheat the oven until the indicator light switches off for the first time, this will take between 5 to 15 minutes depending on the temperature selected.

There is no flavour transference in a fan oven, which means you can cook strong smelling foods such as fish, at the same time as mild foods - eg; milk puddings.

Foods are cooked at a lower temperature (between 10°C and 20°C lower) than a conventional oven, so conventional recipe temperatures may have to be reduced.

Defrosting and cooling

To defrost frozen foods, turn the oven control to the defrost position, place the food in the centre of the oven and close the door.

To cool foods after cooking, prior to refrigerating or freezing, turn the oven control to the defrost position, and open the door.

Be safe

Do not defrost stuffed poultry using this method. Do not defrost larger joints of meat and poultry over 2kg / 4lb using this method.

Never place uncooked food for defrosting next to cooked food which is to be cooled, as this can lead to cross contamination.

Defrosting meat, poultry and fish can be accelerated using this method, but make sure they are completely thawed before cooking thoroughly.

Place meat and poultry on a grid in a meat tin.

Defrosting times

Small or thin pieces of frozen fish or meat - eg; fish fillets, prawns and mince, will take approximately 1 - 2 hours. Placing the food in a single layer will reduce the thawing time.

A medium sized casserole or stew will take approximately 3 - 4 hours.

A 1½kg / 3lb oven ready chicken will take approximately 5 hours - remove the giblets as soon as possible.
Using the Main Oven

Main oven baking guide
The cooking times given below are only approximate, because the size and type of cooking dish will influence cooking times, as will personal preference.
The times given in the following guide are based on a preheated oven.

Because a fan oven has an even temperature throughout the oven, no shelf positions have been given, and there is no need to interchange dishes onto different shelves part way through cooking as with a conventional oven.

<table>
<thead>
<tr>
<th>Item</th>
<th>Temperature °C</th>
<th>Approximate cooking time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small cakes</td>
<td>170 - 180</td>
<td>20 - 25 mins</td>
</tr>
<tr>
<td>Whisked sponge</td>
<td>170</td>
<td>15 - 20 mins</td>
</tr>
<tr>
<td>Swiss roll</td>
<td>190</td>
<td>8 - 12 mins</td>
</tr>
<tr>
<td>Victoria sandwich (2 x 205mm / 8&quot;) shallow tins</td>
<td>170</td>
<td>25 - 35 mins</td>
</tr>
<tr>
<td>Semi rich fruit cake (230mm / 9&quot; deep tin)</td>
<td>140</td>
<td>2½ - 3½ hours</td>
</tr>
<tr>
<td>Scones</td>
<td>210 - 220</td>
<td>10 - 15 mins</td>
</tr>
<tr>
<td>Meringues</td>
<td>90 - 100</td>
<td>2 - 3 hours</td>
</tr>
<tr>
<td>Shortcrust pastry</td>
<td>200</td>
<td>Depending on size &amp; type of cooking dish, and also the filling.</td>
</tr>
<tr>
<td>Puff / flaky pastry</td>
<td>210</td>
<td></td>
</tr>
<tr>
<td>Choux pastry</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>Biscuits</td>
<td>160 - 200</td>
<td>10 - 20 mins</td>
</tr>
<tr>
<td>Bread - 500g (1lb) loaf</td>
<td>210</td>
<td>20 - 30 mins</td>
</tr>
<tr>
<td>Sponge pudding</td>
<td>150</td>
<td>45 mins - 1 hour</td>
</tr>
<tr>
<td>Milk pudding</td>
<td>150</td>
<td>1½ - 1¾ hours</td>
</tr>
</tbody>
</table>
Using the Ovens

Oven furniture

Baking tray and roasting tins
For best cooked results and even browning, the maximum size baking trays and roasting tins that should be used are as follows;
Baking tray 350mm x 280mm
This size of baking tray will hold up to 16 small cakes.
Roasting tin 370mm x 320mm
We recommend that you use good quality cookware. Poor quality trays and tins may warp when heated, leading to uneven baking results.

Oven shelves
The oven shelf must be positioned towards the rear of the oven, with the upstand facing upwards.
Position baking trays and roasting tins on the middle of the shelves, and leave one clear shelf position between shelves, to allow for circulation of heat.

Aluminium foil
Use foil only to cover food or cooking dishes. Do not use foil to cover the shelves or oven base, as this creates a fire hazard.

Slow cooking
Make sure that frozen foods are thoroughly thawed before cooking.
Do not slow cook joints of meat or poultry weighing more than 2½kg / 4½lb. For roasting joints of meat or poultry and for pot roasts, preheat the oven to 190°C - 200°C and cook for 30 minutes, then adjust the oven control to 110°C - 120°C for the remainder of the cooking time.
Slow cooking times will be about three times as long as conventional cooking times.
Do not open the oven door unnecessarily during slow cooking, as this will result in heat loss at low temperatures.
Always use dishes with tightly fitting lids. To rectify badly fitting lids, place foil over the dish underneath the lid.
Using the Ovens

**Traditional fruit cakes**

It should be remembered that ovens can vary over time, therefore cooking times can vary, making it difficult to be precise when baking fruit cakes.

It is necessary, therefore, to test the cake before removal from the oven. Use a fine warmed skewer inserted into the centre of the cake. If the skewer comes out clean, then the cake is cooked.

- Do not attempt to make Christmas cakes larger than the oven can cope with; you should allow at least 25mm (1 inch) space between the oven walls and the tin.
- Always follow the temperatures recommended in the recipe.
- To protect a very rich fruit cake during cooking, tie 2 layers of brown paper around the tin.
- We recommend that the cake tin is not stood on layers of brown paper, as this can hinder effective circulation of air.
- Do not use soft tub margarine for rich fruit cakes unless specified in the recipe.
- Always use the correct size and shape of tin for the recipe quantities.

**Roast turkey**

Roasting turkey perfectly involves cooking two different types of meat - the delicate light breast meat, which must not be allowed to dry out, and the darker leg meat, which takes longer to cook.

The turkey must be roasted long enough for the legs to cook, so frequent basting is necessary. The breast meat can be covered once browned.

- Turkey should be roasted at 170 - 190°C for 20 minutes per 1lb, plus 20 minutes unless packaging advises otherwise.
- The turkey can be open roasted - breast side down - for half of the cook time, and then turned over for the remainder of the cooking time.
- If the turkey is stuffed, add 5 minutes per 1lb to the cooking time.
- If roasting turkey covered with foil, add 5 minutes per 1lb to the cooking time.

To test if the turkey is cooked, push a fine skewer into the thickest part of the thigh. If the juices run clear, the turkey is cooked. If the juices are still pink, the turkey will need longer cooking.
Using the Ovens

Roasting guide
The times given in the roasting guide are only approximate, because the size and age of the bird will influence cooking times as will the shape of a joint and the proportion of bone.
Frozen meat should be thoroughly thawed before cooking. For large joints it is advisable to thaw overnight.
Frozen poultry should be thoroughly thawed before cooking. The time required depends on the size of the bird - eg; a large turkey may take up to 48 hours to thaw.
Use of a grid with a roasting tin will reduce fat splashing and will help to keep the oven interior clean. Alternatively, to help reduce fat splashing, potatoes or other vegetables can be roasted around the meat / poultry.

Notes:
- When cooking stuffed meat or poultry, calculate the cooking time from the total weight of the meat plus the stuffing.
- For joints cooked in foil or covered roasters, and for lidded casseroles, add 5 minutes per 450g (1lb) to the calculated cooking time.
- Smaller joints weighing less than 1.25kg (2½lb) may require 5 minutes per 450g (1lb) extra cooking time.
- Position the oven shelf so that the meat or poultry will be in the centre of the oven.
- It is recommended that the appliance is cleaned after open roasting. Allow the appliance to cool before attempting to clean it.

<table>
<thead>
<tr>
<th>Cook in oven at:</th>
<th>Approximate cooking time (preheated oven)</th>
</tr>
</thead>
</table>
| 200°C - Top Oven| Rare: 20 minutes per 450g (1lb), plus 20 minutes  
                    Medium: 25 minutes per 450g (1lb), plus 20 minutes  
                    Well done: 30 minutes per 450g (1lb), plus 30 minutes |
| 180°C - Main Fanned Oven | Lamb: Medium: 25 minutes per 450g (1lb), plus 25 minutes  
                                   Well done: 30 minutes per 450g (1lb), plus 30 minutes |
|                  | Pork: 35 minutes per 450g (1lb), plus 35 minutes |
|                  | Poultry: 20 minutes per 450g (1lb), plus 20 minutes |
Using the Ovens

**Automatic cooking in the main oven**

The automatic cooking facility is controlled by the programmer (see ‘Programmer / Clock’ section) and allows complete meals, or individual dishes to be cooked while you are out of the house, to be ready for when you return. The ‘Ready Time’ should be set as close as possible to, or just after your anticipated return so food is not left standing in a warm oven.

**Do**

- Select foods which are as fresh as possible, and as cold as possible - ie; preferably straight from the refrigerator.
- Choose foods which are suitable for cooking from a cold start, as some dishes will be affected by being left uncooked, at room temperature, perhaps for several hours - eg; a wet filling on a pastry base.
- Make sure that meat and poultry are thoroughly thawed (but still cold from the refrigerator), before placing them in the oven, and avoid using rolled joints of meat which can be more susceptible to the growth of food poisoning organisms.
- Cover dishes with lids or foil to keep the food moist, prevent the transfer of odours, and protect from possible contamination; the food can be uncovered towards the end of cooking to crisp and brown.

**Do not**

- Warm food should never be placed in the oven if there is a delay period. Stews prepared by frying the meat and vegetables first should be cooked as soon as possible, or refrigerated prior to placing in the oven.
- Some dishes are not suitable for cooking on automatic - eg; dishes containing left over cooked meat or poultry, eggs, cooked rice or seafood.
- Do not put food items (intended for automatic cooking) into a warm oven. Allow the oven to cool before setting for automatic cooking.
- Do not over-fill dishes containing liquids as they might boil over.
- Never leave food in the oven to cool slowly after cooking; serve immediately or refrigerated.
- Never use the automatic facility to reheat ‘cook chill’ foods as they should go straight from the refrigerator into a preheated oven.
Using the Ovens

**Important:** Food is more susceptible to the growth of food poisoning organisms in warm conditions. If the weather is hot, either take care to ensure that food is not left standing in a warm oven, or avoid using the automatic cooking facility.

**Hints for automatic cooking**

- Food is placed in a cold oven so you will need to add about 10 - 15 minutes onto the cooking time to allow for the oven to reach the selected temperature.
- Wine or beer may ferment, and cream may curdle during the delay period, so it is best to add these ingredients just before serving.
- Potatoes should be parboiled or brushed with oil to prevent discolouration during the delay period.
- Meat can be brushed with oil to prevent it drying.
- Lemon juice can be added to certain fruits and vegetables such as apples, pears, turnips and parsnips to prevent discolouration during the delay period.
**Programmer / Clock**

### The Programmer Buttons
- ▲ minute minder
- ● cook time
- ▼ ready time
- — minus
- + plus

### Manual operation

Press the button simultaneously and keep the buttons depressed. Use the plus and minus buttons to set the time of day, eg; 12.00.

### To set the “Time of Day”

The alarm will sound at the end of the time set - to cancel the tone, press the minute minder button.

### To select an alarm tone

Press the minus button to listen to the first tone. Release the minus button and press it again to listen to the second tone, etc. Releasing the minus button after the tone has sounded will automatically select that tone.

### Setting the minute minder

Press the minute minder button, then use the plus and minus buttons to set the required time. The minute minder (bell) symbol will appear on the display.

You can cancel the minute minder at any time by pressing the minute minder button and the minus button until the display returns to 0.00.

After setting, the display will revert to show the time of day, but you can press the minute minder button, and the display will show the minutes remaining.

The tone will sound at the end of the time set - to cancel the tone, press the minute minder button.
**Programmer / Clock**

**Semi-automatic cooking** (example)

You have started cooking a meal or dish in the oven, and want to set the time for the oven to switch off.

Press the *cook time* button, then use the *plus* and *minus* buttons to set the display to show the length of cooking time required, eg; 2 hours as shown (1).

After setting, the display will revert to show the time of day, but you can press the *cook time* button and the display will show how much cooking time still remains on the clock.

Press the *ready time* button, and the display will show the actual time the oven is going to switch off, eg; 18.00 as shown (2).

At the end of the cooking time, the alarm will sound, and the oven will automatically switch off.

To switch off the alarm, press the *minute minder* button (3).

When the oven has switched off, **return the oven control knob to the “off” position**, and press the *cook time* and *ready time* buttons to return to manual operation (4).

If you wish to cancel the automatic setting, or to cancel any remaining cooking time left on the clock before the alarm sounds, press the *cook time* and *ready time* buttons simultaneously. (4).

1. A (Auto) symbol appears.

2.  

3. A (Auto) symbol will flash.

4. A (Auto) symbol goes out.

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The text contains instructions on how to set and operate a programmer/clock for semi-automatic cooking, including how to set cooking and ready times, switch off the alarm, and cancel automatic settings.

The symbols for the buttons and time displays are shown in the images provided, with arrows indicating the direction of the plus and minus buttons.
**Fully automatic cooking** (example)

For use when a delayed start time is required.

You want to set the length of cooking time, and the time for the oven to switch off. The programmer will automatically calculate the cooking start time.

Press the **cook time** button, then use the **plus** and **minus** buttons to set the display to show the length of cooking time required, eg; 2 hours as shown (5).

Press the **ready time** button, and the present ready time will be displayed. Using the **plus** and **minus** buttons you can set the display to show the actual time you want the oven to switch off, eg; 18.00 hours (6.00 pm) (6).

The display will revert to show time of day.

**After setting the programmer, turn the oven control to the required temperature.**

The oven will automatically switch on at the calculated start time of 16.00 hours (4.00 pm) (7).

A single press of the **cook time** button shows the cooking time remaining before the oven automatically switches off (8).
Programmer / Clock

The oven will automatically switch off at 18.00 hours (6.00 pm) and the alarm will sound (9).

To switch off the alarm press the minute minder button (10).

When the oven has switched off, return the oven control knob to the “off” position, and press the cook time and ready time buttons simultaneously (11).

If you wish to cancel the automatic setting before cooking has started, and return to manual operation, press the cook time and ready time buttons simultaneously (11).

To cancel any remaining cooking time left on the clock before the alarm sounds, press the cook time and ready time buttons simultaneously (11).
Cleaning

Caution: Any cleaning agent used incorrectly may damage the appliance. Always let the appliance cool before cleaning.

Some cooking operations generate a considerable amount of grease. This, combined with spillage, can become a hazard if allowed to accumulate on the appliance through lack of cleaning. In extreme cases this may amount to misuse of the appliance and could invalidate your guarantee. It is recommended that the appliance is cleaned after open roasting. Do not use caustic, corrosive or abrasive cleaning products, products containing bleach, coarse wire wool or any hard implements, as they will damage the surfaces. All parts of the appliance can be safely cleaned with a cloth wrung out in hot soapy water.

Painted, plastic and metal finish parts (if fitted)

OVEN DOOR FRAME, DOOR HANDLES, CONTROL KNOBS
Only use a clean cloth wrung out in hot soapy water.

Vitreous enamel parts

GRILL PAN, MAIN OVEN BASE, TOP OVEN / GRILL COMPARTMENT
Use a mild cream cleaner - eg; “Cif”. Stubborn marks may be removed with a moistened “Brillo” pad. The grill pan may be cleaned in a dishwasher, or with a nylon brush in hot soapy water.

Chrome plated parts

OVEN SHELVES & OVEN SHELF RUNNERS, GRILL PAN GRID
Do not use abrasives or polishes. Use a moist soap pad - eg; “Brillo”. Shelf runners can be removed for cleaning. Grasp the runners, and slide out of the hanging holes as shown. Note: These items may also be cleaned in a dishwasher.
Cleaning

**Stainless steel surfaces** (stainless steel finish models only)

**FACIA PANEL, HANDLES**

Only use a clean cloth wrung out in hot soapy water, and dry with a soft cloth.

Stubborn marks can be removed using “Luneta”. We recommend that you clean the whole of the stainless steel area to maintain a uniform finish. Supplies can be purchased from the Customer Care Centre.

Do not use undiluted bleach or any products containing chlorides as they can permanently damage the steel.

Extra care should be taken when cooking food in salted water. Some foods are corrosive - eg; vinegar, fruit juices and especially salt - they can mark or damage stainless steel if they are left on the surface. Turn off and wipe any spillage immediately, taking care to avoid skin contact with any hot surface or spillage.

Sharp objects can mark the surface of stainless steel, but marks will become less noticeable with time.

To maintain the finish of the stainless steel, or to remove any greasy marks, wipe the stainless steel surface sparingly with a **minimum** amount of “Johnson’s Baby Oil” and kitchen paper. Do not use cooking oils, as these may contain salt, which can damage the stainless steel surface.
Cleaning

Glass parts

FACIA PANEL & DOOR PANELS

Use a mild cream cleaner - eg; “Cif”. Rinse thoroughly and dry with a soft cloth. Do not use abrasive cleaners or polishes.

To remove the glass panel for cleaning, open the door to the door stop position (about 30° open), hold the top and bottom edges of the panel and slide out. Note that if the door is opened fully when removing the inner door glass panel, the door may spring shut.

Important: if the inner door glass panel is removed for cleaning, it must be replaced the right way up as shown, and pushed fully in to the stop position.
Installation Instructions

**Before you start** - please read the instructions carefully - planning your installation will save you time and effort.

Look at the different ways the appliance can be installed - as shown on the following pages - and plan the installation to suit your situation.

Leave the appliance in the base tray packaging until you are ready to install it. When you remove the appliance from the base tray packaging, take care not to damage it.

Whilst every care is taken to eliminate burrs and raw edges from this product, please take care when handling - we recommend the use of protective gloves during installation.

Please note that the weight of this appliance is approximately 44kg (unpacked). Take care when lifting it into the housing unit - always use an appropriate method of lifting.

This appliance must be installed only at low level - ie; under a worktop. The controls have been designed for viewing at a low level, and it should therefore not be installed at high level.

Please note that all dimensions and sizes given are nominal, some variation is to be expected.

If this appliance is to be installed near to a corner where the adjacent cabinets run at right angles forward of the appliance, there must be a gap of at least 90mm between the appliance and the cabinets, to prevent overheating of the cabinets.

**Important:** Do not modify the outer panels of this appliance in any way.

**Fixing screws** - The fixing screws are in a polythene bag in the oven pack. Depending on the method of installation, some of the screws may not be needed.

**Step 1: Prepare for installation**

**There are 3 methods of installing the appliance:**

**Method 1:** Into a space between two base units - ie; without a housing unit.

**Method 2:** Into a housing unit, with an internal height of less than 710mm, which can be modified to obtain the required dimensions.

**Method 3:** Into a housing unit, with an internal height of 710mm or more.

If you have a non standard size of cabinet which leaves a gap above or below the appliance, you may be able to buy a trim kit (to fill in the gap) from the supplier of your cabinets.

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Colour</th>
<th>Description</th>
<th>For Fixing:</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>Silver</td>
<td>No 8 x 12mm long Self tapping screw</td>
<td>Runners to appliance</td>
</tr>
<tr>
<td>12</td>
<td>Black</td>
<td>No 8 x 12mm long Chipboard screw</td>
<td>Runners and sidetrim to cabinet or housing</td>
</tr>
<tr>
<td>6</td>
<td>Black</td>
<td>No 8 x 25mm long Chipboard screw</td>
<td>Appliance to cabinet</td>
</tr>
<tr>
<td>2</td>
<td>Silver</td>
<td>No 8 x 12mm long Self tapping screw</td>
<td>Appliance to sidetrim</td>
</tr>
</tbody>
</table>
Installation Instructions

Method 1: Without housing unit (between 2 base units)
Before installing the appliance, check the internal dimensions as shown.
The space for the appliance must be clear of obstruction. You may have to cut into or remove any rear cross members to obtain the 550mm minimum depth.

The Fixing Kit
Should you need a replacement fixing kit please call:
0870 458 9961 and order part number: 01 28287 00.

In the fixing kit you will find 2 side trims (687mm long) and 4 runners (420mm long). The fixing screws are in a polythene bag in the oven.

1. Take the 6 No 8 x 12mm (silver) self tapping screws from the polythene bag, and use them to fit one runner to each side of the appliance.
2. Make sure they are the right way up as shown.
3. Take one of the side trims, hold it against the side of the base unit, and mark off 687mm from the top edge of the base unit, to the top edge of the runner.
   Note: This ensures a 5 - 8mm clearance from the underside of the worktop to the top of the appliance.
4. Measure 50mm from the front edge of the base units, to mark the front edge of the runners.
5. Take 6 of the No 8 x 12mm (Black) chipboard screws and screw the runners into opposition the right way up as shown.
6. Fit the side trims to be flush to the top and front edges of the base units, using the remaining 6 No 8 x 12mm (Black) chipboard screws.
Installation Instructions

Method 1: Without housing unit (between 2 base units)
Shown with fixing kit

![Diagram showing installation instructions with dimensions and components labeled]
Installation Instructions

**Method 1:** Without housing unit (between 2 base units)

Shown without fixing kit

![Diagram showing installation instructions with dimensions and labels: min 550mm, 598 - 602mm, sidetrim.](image)
Installation Instructions

**Method 2:** Housing unit with internal height less than 710mm.

*Note:* You will not need the 2 side trims (687mm long) or the appliance runners for this installation. You will need the 2 runners to fix to the adjacent cabinets.

**Before you start:**
Before removing the bottom shelf or modifying the housing unit, make sure that it will remain structurally sound, eg; by fixing to adjacent cabinets, floor or worktop.
You may have to cut into or remove any rear cross members to obtain the 550mm minimum depth.
To obtain the required 710mm height, you may have to lower or remove the bottom shelf - remove any cross rails and reposition brackets.

**To fix the runners (if required)**

1. Take the side trims, hold it against the side of the base unit, and use it to mark off the 687mm from the top edge of the side unit, to the top edge for the runner.
   *Note:* This ensures a 5 - 8mm clearance from the underside of the worktop to the top of the appliance.
2. Measure 50mm from the front edges of the base units, to mark the front edge for the runners.
3. Take 6 of the No 8 x 12mm (Black) chipboard screws and screw the runners into position the right way up as shown.
4. If necessary, adjust the height of the plinth to just below the bottom edge of the runners.

If you require a replacement fixing kit please call 0870 458 9961 and order part number 01 28287 00.
Installation Instructions

**Method 2:** Housing unit with internal height less than 710mm
**Shown with fixing kit**

- Min 550mm
- 560 - 570mm
- 687 mm
- 710mm
- 50mm
- Runners
Installation Instructions

Method 2: Housing unit with internal height less than 710mm
Shown without fixing kit
Installation Instructions

**Method 3:** Housing unit with internal height of 710mm or more.

*Note:* You will not need the 4 runners and 2 trims that are packed with the oven for this installation.

Remove any fixings that may prevent entry of the oven into the housing. The cabinetry should be kept structurally sound by fixing to adjacent cabinets, floor or worktop.

(i) When installed in a typical 600mm deep built in housing unit, the false back should be removed from the housing unit to provide the necessary depth for installation.

(ii) When the false back is removed, it is normally the case that the support shelf for the appliance leaves a gap between the back edge and the wall of approximately **80mm**.

(iii) If no gap occurs between the back edge of the shelf and the wall behind the unit, we recommend that a gap of at least **30mm** is made by shortening the shelf.
Installation Instructions

Step 2: Connect to the electricity supply

Warning: This appliance must be earthed.

1. The appliance must be installed by a competent electrician using a double pole control unit of 30 ampere minimum capacity, with 3mm minimum contact separation at all poles.

2. Access to the mains terminal is gained by opening the terminal block cover at the rear of the appliance (use a small flat-bladed screwdriver).

3. Connection should be made with suitable twin and earth heat resistant flexible cable, minimum 4mm², which is suitable for use up to 25 amps.

4. First strip the wires, then push the cable through the cable clamp in the terminal block cover.

5. Connect the cable to the terminal block and tighten the cable clamp screw.

6. Close the terminal box, ensuring that the cover is engaged on the locking tabs.

Step 3: Check edging strip

The edging strip is factory fitted to the front side edges of the appliance front frame. This strip provides the cabinetry with extra protection from any escape of heat.

When installing the product, ensure that the edging strip is correctly located on the outer edges of the front frame, before positioning and securing the appliance to the cabinet.

When securing the appliance, the fixing screws provided are driven through the edging strips into the cabinet - the seal will straighten up and sit flush to the cabinet when the screws are fully home.
Installation Instructions

Step 4: Secure appliance into housing unit

Note: The unit housing the appliance must be appropriately fixed.

Method 1: Care must be taken to ensure the appliance runners are sufficiently engaged over the top of the runners on the base units.

Method 2: Insert appliance into cabinet - ensure that it is engaged over the top of the side runners.

Method 3: Insert appliance into cabinet.

To secure appliance to housing unit

Note: Ensure that the appliance is centrally located. Take care not to damage the appliance or cabinet.

Note: For installation Method 1, you will need to drill through the fixing holes into the side trims with a 3.2mm diameter drill.

There are 6 securing screws.

- Open the grill / top oven door, and screw 2 screws through the top corner holes in the front frame.
- With the grill / top oven door still open, screw 2 screws through the holes in the front frame, located under the grill compartment.
- Close the grill / top oven door.
- Open the main oven door, and screw the remaining 2 screws through the bottom corner holes in the front frame.
- Close the main oven door.

Step 5: Installing a hob above the appliance

Where the appliance is installed under a worktop, with a hob installed above it, the installation instructions for the hob must be read in conjunction with these instructions.

When the appliance is installed under a gas hob, care must be taken to ensure that the hob inlet pipe is as close to the back wall as possible, so that it does not obstruct the appliance.

If a flexible inlet pipe is used, it must hang vertically and not be trapped between the oven and rear wall.

Important: - ensure that you route all mains and electrical cables and flexible tubing well clear of any adjacent heat source, such as an oven, grill or hob.
**Technical Data**

**Electrical supply**
220 - 240V ~ 50Hz

**Element ratings**
- Dual Grill: 1655 / 2575W
- Top Oven: 1300W
- Main Oven: 2300W
- Main oven stir fan: 38W
- Lights (1 each oven): 2 x 25W
- Cooling fan: 25W

**Maximum load**: 4990W
Belling Customer Care

In case of difficulty within the UK and Northern Ireland, please call the Belling Customer Care Centre Helpline on

0870 444 9939

When you dial this number you will hear a recorded message and be given a number of options. This indicates that your call has been accepted and is being held in a queue. Calls are answered in strict rotation as our Customer Care Representatives become available.

Opening Hours for Customer Care Centre

<table>
<thead>
<tr>
<th>Day</th>
<th>Time</th>
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<tbody>
<tr>
<td>Monday to Friday</td>
<td>8am - 8pm</td>
</tr>
<tr>
<td>Saturday</td>
<td>8.30am - 6pm</td>
</tr>
<tr>
<td>Sunday</td>
<td>10am - 4pm</td>
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Enter appliance numbers here for future reference:

<table>
<thead>
<tr>
<th>Model No</th>
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</thead>
<tbody>
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<td></td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Serial No</th>
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</tbody>
</table>

Please ensure you have the above details (Model No and Serial No) to hand when calling Belling Customer Care. They are essential to booking your call.

Outside the UK and Northern Ireland, refer to your local supplier.